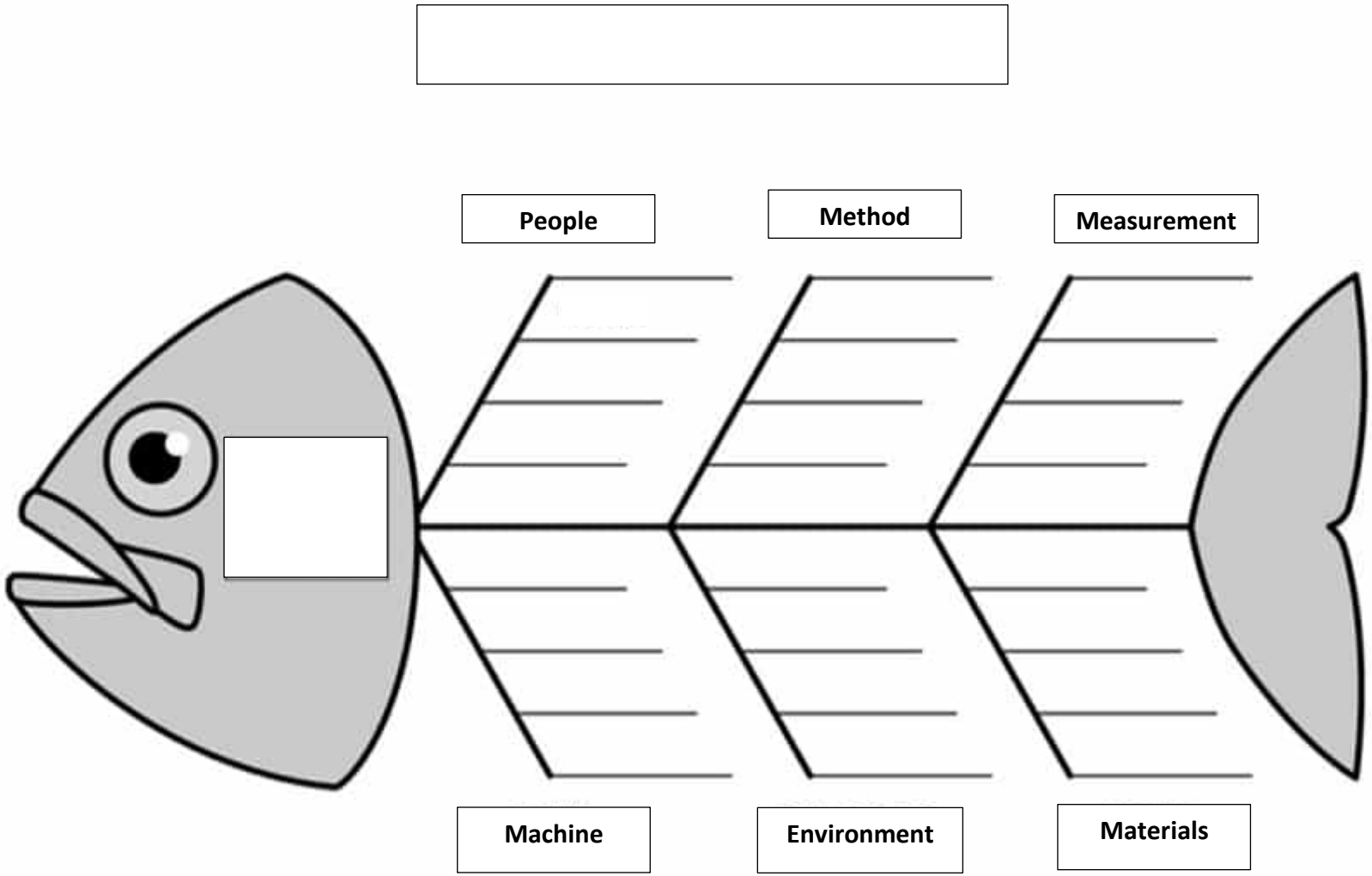
People
Method
Measurement
Machine
Environment
Materials